

Appendix-II(B)

Sr. no.	Name of the item with specifications	Qty.
1.	<p><u>ULTRASONIC DRILLING CUM MILLING MACHINE</u></p> <p>Type of machine-Ultrasonic drilling cum milling machine with Table slide provision in X,Y direction Power-1000-1500Watt Ultrasonic generator Frequency-20-25KHz Axis movement-2- 3 Axis(Manual) Abrasive system-High volume abrasive system with digital flow control Horn size-1/2" & 1" Titanium Horn Feed force control-0.5-5Kgf Tool height adjust-Preferred Machining tolerance-±0.1mm Machine and control mounting-Fabricated compact structure with easy control accessibility with vibration isolator</p>	01